



Chamak Paintchem Limited

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POLYURETHANE PRIMER SURFACER

It is two pack polyurethane composition. This primer provide higher degree of protection from corrosion than conventional and durable, especially in highly corrosive conventional painting systems.

Recommended Use	:	It is used for automobiles, two wheelers, transport vehicles and engineering goods, fans, refrigerators, machineries etc.
Application Viscosity	:	For brushing - 25 to 30 sec. by FC-4 @ 30° C For spraying - 20 - 25 Sec. By FC-4 @ 30° C
Finish	:	Smooth and Matt
Colour	:	Redoxide / White / Grey.
Covering Capacity on Smooth & Mild Steel Surface	:	9 to 10 Sq. Mt. / Lr. for 25 micron dry film thickness.
Mixing Ratio	:	Base to Hardener 3:1 by Volume.
Thinner Recommended	:	CHAMAK PU - Thinner
Application Viscosity	:	For spray 20 to 25 sec. by FC-4 @ 30° C
Curing Time	:	20 Minutes
Drying Time	:	Surface Dry -0 approx 20 minutes Hard Dry 6-7 hours. Recoating after 3-4 hours.
Flash Point	:	Above 25° c.
Direction For Use	:	Surface should be clean, free, from rust, grease, oil, moisture and loose flakes. Sand blast mild steel substrate. Stir the contents before use. Mix base and hardner properly in the recommended ratio. Let the mixtures stand for 20 minutes for cure. Now apply by brush or spray, using recommended thinner. Use the mixture within 3 hours.
Packing	:	20 Lit, 4 Lit, 1Lit.